AMENDMENTS TO THE SPECIFICATION

Please amend Paragraph [0026] of the specification as follows:

Fig. 4 illustrates configuration of the part 22 after the mandrel 26 has forced the cup shaped part 22, illustrated in Figs. 2 and 3, between the outer surface of the cooperating rotating forming rollers 24. The placement X of the raised portions 14 and the splines 30 is shown in FIGS. 5a-7. The innermost surface of the part 22 now is formed with an annular array of axially extending spaced apart parallel splines 30. While the above description describes the method of forming the part 22, the following description more specifically details the unique configuration of the inner surface of the part 22.